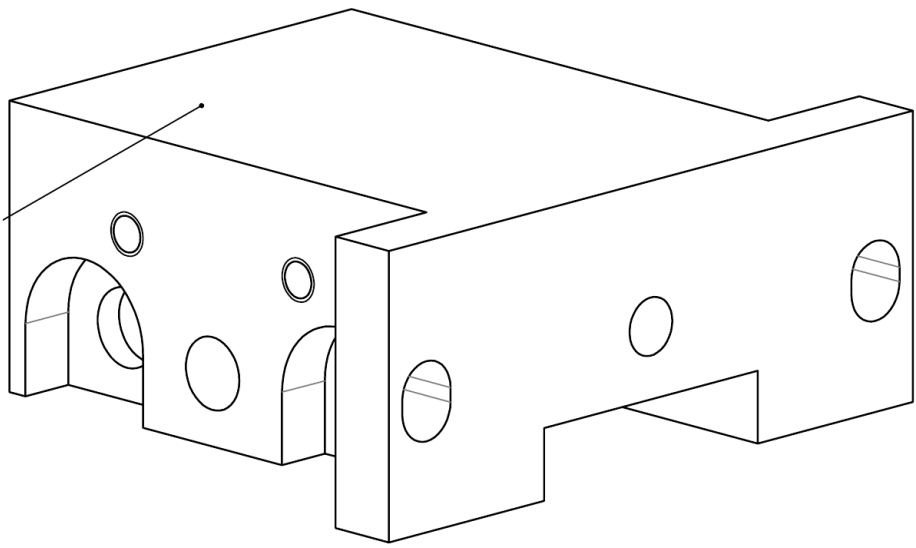
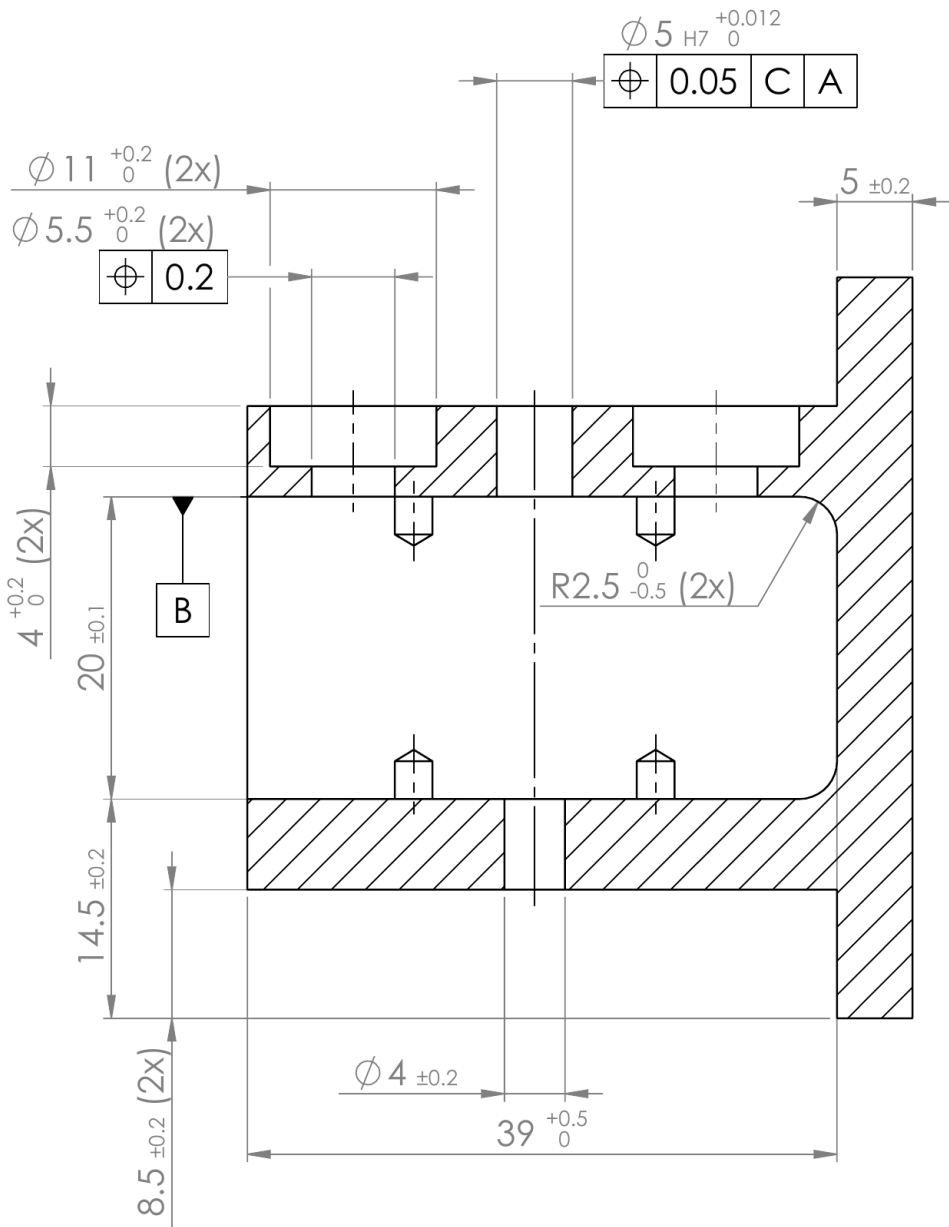
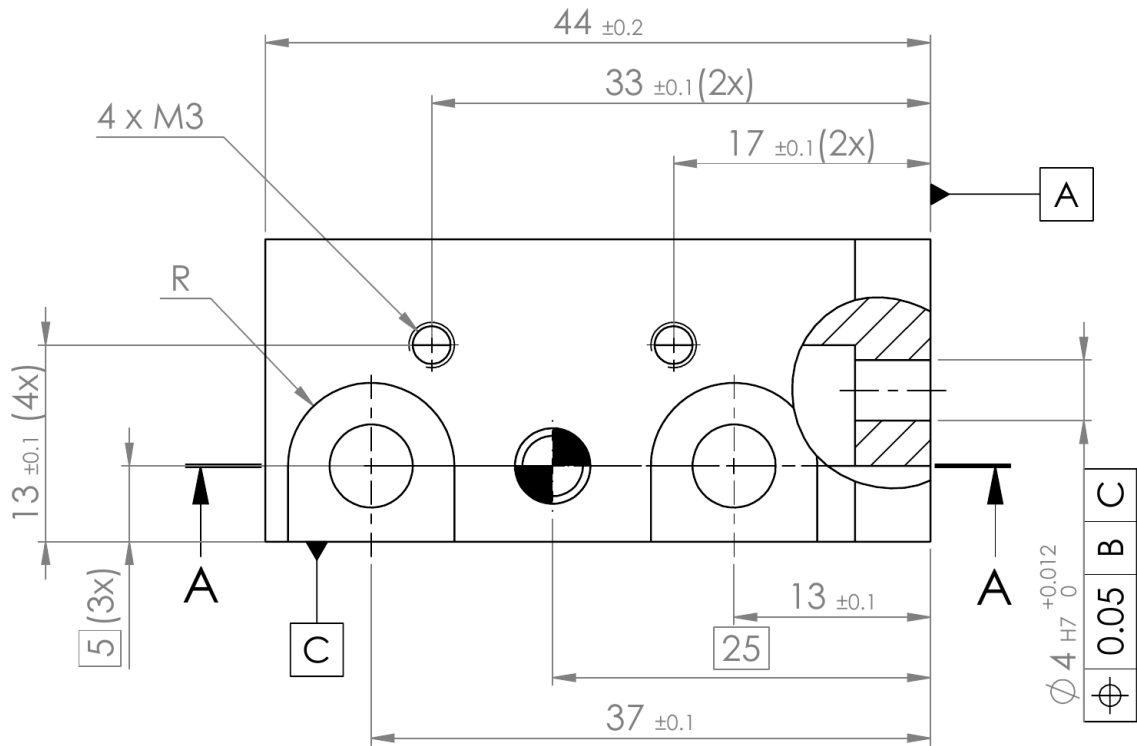
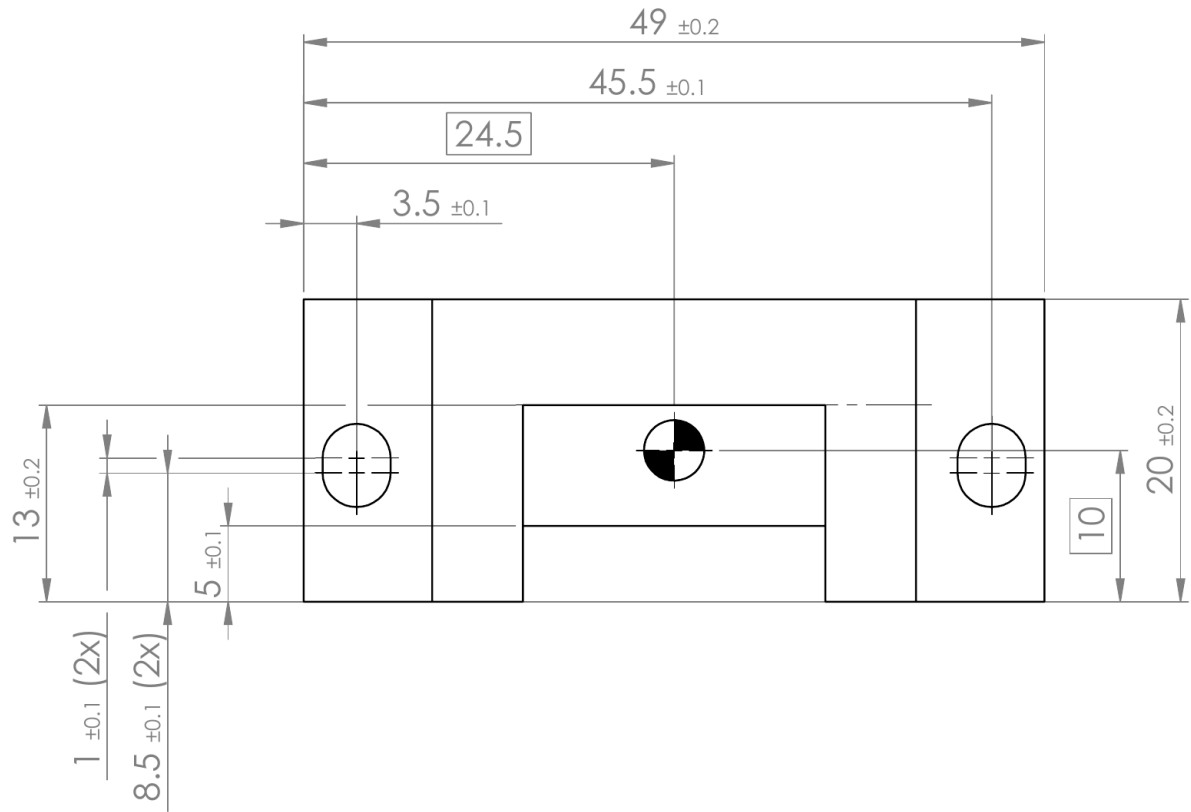


ANONYMIZED DRAWING EXCERPT

304 stainless steel | Published case-study evidence | Dimensions in millimetres



Identification marking omitted

PUBLIC CASE CONTEXT

50-part 304 stainless steel order; 3+2 indexed CNC machining.
Customer, part and order identifiers, QR code, names,
revision details and source metadata have been removed.
This excerpt preserves the drawing geometry and feature controls.
Case-study reference only; not a manufacturing release.

洁净度
成品标准：
• 无颗粒：ISO 14644-9，SCP 6级（0.5 μm）
• 无油污/油脂：≤ 8 cm²/m²（单处污渍面积 ≤ 3 cm²/m²）
• 双层袋包装，适用于：
ISO 14644-1，ISO 7级（0.5 μm）

- Cleanliness
Final goods according to:
- Free of particles: ISO 14644-9, SCP level 6 (0.5μm)
 - Free of oil & grease: ≤ 8 cm²/m² (stain size ≤ 3 cm²/m²)
 - Double bagged packaging, suitable for:
ISO 14644-1, ISO class 7 (0.5μm)

TECHNICAL NOTES RETAINED FROM THE DRAWING

Material: 1.4301 (AISI 304) | Units: mm
General tolerances: ISO 2768 mH
Tolerancing principle: ISO 8015
Geometrical tolerancing: ISO 1101
Surface texture: ISO 1302; Ra 1.6
Original drawing identifiers and title block removed.